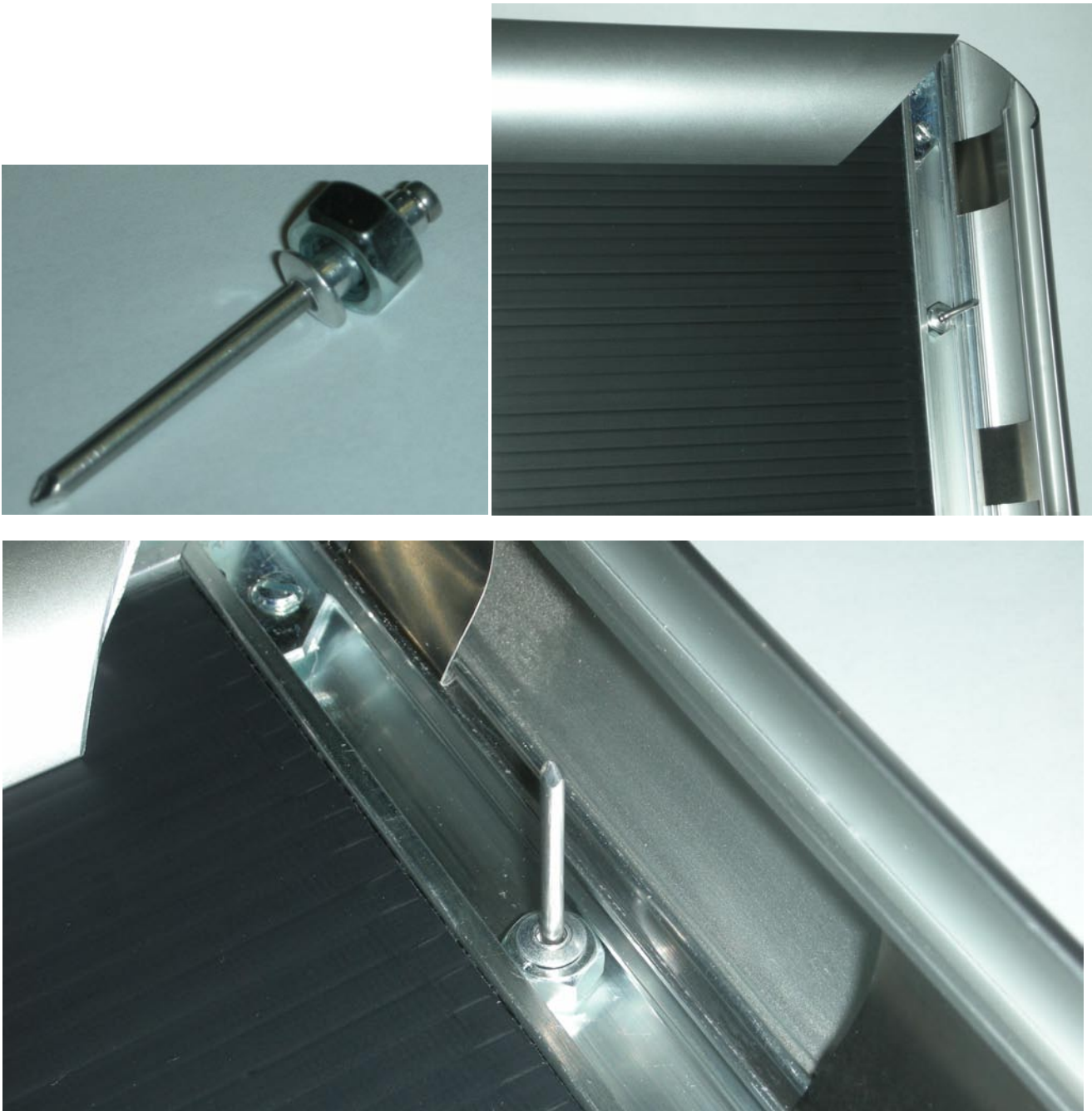


Mounting FlipUp frames to truck bodies with Blind Rivets

Blind rivet guns' nosepieces are not able to reach the bottom of the channel so that the nosepiece is pressed down to the bottom of the channel, as required for proper blind rivet clinching. There are no available "extended tip" nosepieces to reach into narrow channels.

The only solution is to place a "spacer" on the body of the rivet before inserting it into the channel. This "spacer" will then allow proper compression of the rivet to the truck body. Thus, for our frames, a basic METRIC M6 nut is the cheapest and best "spacer."

At point of installation, slip a basic **zinc plated M6 size Metric nut** onto the rivet body as shown, then insert rivet into the slotted mounting hole.



Blind rivet with M6 metric nut spacer underneath, prior to clinching